

MANUFACTURER OF

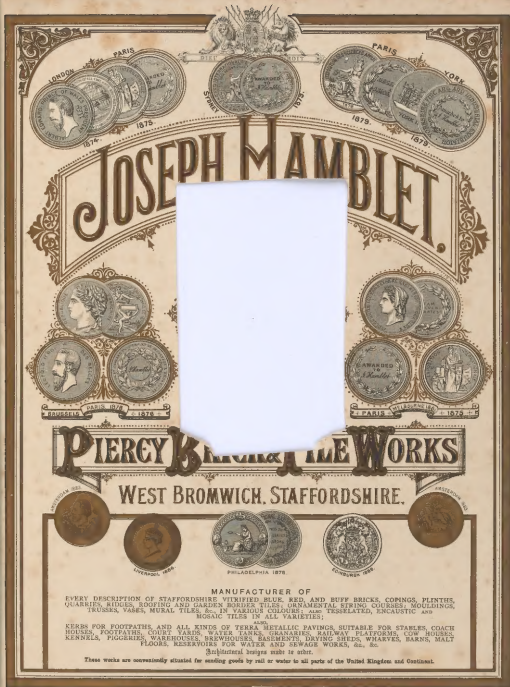
EVERY DESCRIPTION OF STAFFORDSHIRE VITRIFIED BLUE, RED, AND BUFF BRICKS, COPINGS, PLINTHS, QUARRIES, RIDGES, ROOFING AND GARDEN BORDER TILES, ORNAMENTAL STRING COURSES, MOULDINGS, TRUSSES, VASES, MURAL TILES, &c., IN VARIOUS COLOURS; ALSO TISSELATED, ENCAUSTIC AND MOSAIC TILES IN ALL VARIETIES;








AND KERNS FOR FOOTPATHS, AND ALL KINDS OF TERRA METALLIC PAVINGS, SUITABLE FOR STABLES, COACH HOUSES, FOCIPATHS, COURT YARDS, WATER TANKS, GRANARIES, RAILWAY PLATFORMS, COW HOUSES, KENNELS, FIGURES, WAREHOUSES, BREWWORKS, BASEMENTS, TRYING SHEDS, WHARVES, BARNES, HALF FLOORS, RESERVOIRS FOR WATER AND SEWAGE WORKS, &c., &c.

Architectural designs made to order.








These works are conveniently situated for sending goods by rail or water to all parts of the United Kingdom and Continent.

Through the widespread reputation which these Goods have gained, many makers have been induced to send to the London and other markets spurious imitations which are only coloured by a chemical process, and will not bear any comparison for strength, durability, &c., with the genuine article.
















JOSEPH HAMBLET.

PIERCY BAKER & CO. LTD.

WEST BROMWICH, STAFFORDSHIRE.

MANUFACTURER OF
 EVERY DESCRIPTION OF STAFFORDSHIRE VITRIFIED BLUE, RED, AND BUFF BRICKS, COPINGS, PLINTHS,
 QUARRIES, RIDGES, ROOFING AND GARDEN BORDER TILES; ORNAMENTAL STRING COURSES; MOULDINGS,
 TRUSSES, VASES, MURAL TILES, &c., IN VARIOUS COLOURS; ALSO TESSELLATED, ENCAUSTIC AND
 MOSAIC TILES IN ALL VARIETIES;
 ALSO,
 KERBS FOR FOOTPATHS, AND ALL KINDS OF TERRA METALLIC PAVINGS, SUITABLE FOR STABLES, COACH
 HOUSES, FOOTPATHS, COURT YARDS, WATER TANKS, GRANARIES, RAILWAY PLATFORMS, COW HOUSES,
 KENNELS, PIGGERIES, WAREHOUSES, BREWHERIES, BASEMENTS, DRYING SHEDS, WHARVES, BARNES, MALT
 FLOORS, RESERVOIRS FOR WATER AND SEWAGE WORKS, &c., &c.
 Architectural designs made to order.
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For Prices of Goods see accompanying
List of Prices.

JOSEPH HAMBLET'S

STAFFORDSHIRE VITRIFIED BLUE BUILDING BRICKS.

(IMPERISHABLE.)

JOSEPH HAMBLET begs to call the attention of Engineers, Architects, Contractors, Builders, Merchants, and others, to the superior quality of the above Goods, all of which he is now making and pressing by improved patented machinery. Their great strength, adaptability, and increasing demand for use in the construction of Tunnels, Sewers, Reservoirs, Viaducts, Aqueducts, Chimneys, Fire-proof Buildings, and all heavy Engineering Works, testify sufficiently as to their excellence.

TERRA METALLIC PAVINGS.

These Goods are made and pressed by improved patented machinery, and are admirably adapted for Paving purposes of all kinds, such as—Stables, Footpaths, Coachhouses, Court-yards, Water Tanks, Granaries, Railway Platforms, Cowhouses, Warehouses, Piggeries, Brewhouses, Basements, Drying Sheds, Reservoirs for Water and Sewage Works, &c., &c. They are of an imperishable nature, and for durability, cleanliness, and cheapness, are not excelled. They are largely used in most of the principal cities and towns of the United Kingdom and Continent.

CHANNEL, SINK, AND SOUGH BRICKS.

These are made of every size and design, and are largely used.

COPINGS.

These Goods are also made and pressed by improved patented machinery, so as to ensure their being as good and true-shaped as possible. They are made to any size and design, and are largely used for the coping of Railway Platforms, Walls, &c., being so much more durable and cheaper than stone.

STABLE MANGER BRICKS

Are made to any size and design; and are very suitable for their purpose. They make very firm and durable work.

WINDOW SILL BRICKS.

These Goods are well adapted for standing the weather, and will not decay, besides being comparatively indestructible. The demand for them is steadily increasing, and they are taking the place of stone.

CORNICES AND MOULDED BRICKS.

These are made in Red, Blue, and Buff, to any size and design, and every care is taken in getting the outlines good and true.

KERBING FOR FOOTPATHS.

These Goods are made and pressed by patented machinery to any size and design. They possess great strength, and are very durable, giving a very neat appearance to the path or roadway. They are now largely used by many Surveyors, Estate Agents, &c.

ROOFING TILES, GARDEN BORDER TILES, & RIDGE TILES.

All the above are made and pressed by improved patented machinery, and their quality cannot be excelled.

ORNAMENTAL STRING COURSES, MOULDINGS, TRUSSES, VASES, MURAL TILES, AND MEDALLIONS.

The above are made to any sizes and designs, in Red, Blue, or Buff, and every care is taken in selecting the material for their manufacture. They are imperishable.

PATENT MACHINE INVERT BLOCKS.

These are being largely used in some of the principal Sewerage Works in the Kingdom, in large quantities, and are giving every satisfaction. They are non-absorbent and imperishable. They have very smooth surfaces, being salt glazed, and are unequalled for strength.

PATENT MACHINE MADE BRINDLED BRICKS.

Patent Machine Made Brindled Bricks, now largely used on most of the principal Railways and Sewer Works in the United Kingdom, being next in strength and durability to Staffordshire Blue Bricks.

These Works being conveniently situated for the Transmission of Goods by Rail or Water. Special Rates can always be obtained, to any place, and in all cases the estimated quantity required should be stated.

STRENGTH OF JOSEPH "HAMBLET'S" STAFFORDSHIRE VITRIFIED BLUE BRICKS.

Report of DAVID KIRKCALDY, Esq., the Engineer appointed by the Commissioners of the London International Exhibition, 1874, for the Testing of Staffordshire Vitrified Blue and other Bricks.

RESULTS OF EXPERIMENTS

To ascertain the resistance to a gradually increased Thrusting Stress of Six Bricks received from

MR. JOSEPH HAMBLET,

PIERCY BLUE BRICK WORKS,

WEST BROMWICH, STAFFORDSHIRE.

Test Number.	Description.	Dimensions. Inches.	Base Area. Square in.	STRESS IN LBS. WHEN		
				Cracked Slightly.	Cracked Generally.	Crushed, Sensory drop.
S						
2041	Blue Brick	2.74 9.03 by 4.36	39.24	378.600	532.000	689.220
2042	" " "	" " "	"	355.200	521.800	678.890
2040	" " "	" " "	"	339.100	483.000	668.310
2038	" " "	" " "	"	319.400	411.550	636.180
2037	" " "	" " "	"	311.500	404.600	624.250
2039	" " "	" " "	"	306.800	402.000	603.420
		Mean	39.28	335.100	459.158	650.045
		lbs. per square in.		8.531	11.689	16.549
		Tons per square ft.		5.486	7.51.7	1064.2

All bedded between pieces of pine quarter inch thick.

(Signed) DAVID KIRKCALDY,

Testing and Experimenting Works,

Southwark Street, London, S.E.

June 4th, 1884.

EXTRACTS.

"THE ENGINEER."

[We have received some specimens of the blue vitrified paving and building bricks manufactured by Mr. J. Hamblet, of West Bromwich. These bricks are made by special machinery, and are produced of excessive hardness and unusually clean finish, their appearance being more that of a very clean iron casting than of a brick, and this is especially marked in the paving bricks, divided on the surface into eight small squares by V grooves. Some of these "terra-metallic" bricks have been tested by Mr. D. Kirkcaldy, and found to offer a resistance to crushing of from 8,582 lbs. to 10,185 lbs. per square inch.

"THE BUILDER."

Mr. Joseph Hamblet, of West Bromwich, has sent us a few specimens of his bricks for paving stables, coach-houses, cessways, &c. Their quality is excellent, and they are coming more and more into every day use. They are made by his own patented machinery and designated "Terra-Metallic Paving."

"THE ARCHITECT."

HAMBLET'S BLUE BRICKS.

These bricks have obtained the highest awards of merit at various exhibitions where they have been shown. In giving the first prize at the recent Exhibition at Brussels, the jurors stated that "the highest Award, the Silver Medal, is given to Mr. Joseph Hamblet, of the Fiery Blue Brick Works, West Bromwich, England, for his vitrified blue bricks, and is awarded for their "clear metallic surface, durability, and great strength." We have been present at Mr. Hamblet's Works, and have seen the bricks in process of making. There is no colouring matter of any description employed, but simply the pure clay as obtained on the estate, and no faulty brick is sent out. The bricks are truly named metallic, and have all the appearance of the hardest metal. The strength of these bricks under test is enormous, and of their durability there can be no doubt.

"THE BUILDING NEWS."

So many goods are now sent into the London and other Markets, coloured by various processes, to imitate the real Staffordshire paving blocks and tiles, that builders and others used to exercise considerable care in selecting. We have recently examined specimens of the blocks manufactured by Mr. Joseph Hamblet, of West Bromwich, which are the strongest, cleanest-looking, and most durable of their kind we have ever handled. The chequered paving is especially for footpaths, yards, railway platforms, and similar positions, affording a good foothold, and being easy to clean and impossible to wear out. The plain blocks are suitable for the same purposes, and will also do well for cottage floors. The stable paving, which is made in thicker blocks to allow for deep channels for drainage, is especially designed for coach-houses, stables, yards,

and crossings, and may also be used with advantage for general agricultural paving purposes. Mr. Hamblet also manufactures building blocks of the same material, which have most satisfactorily stood the severest crushing strains at Kirkcaldy's testing works, together with copings, pilasters, and cornices, and in fact every kind of brick that is used in building, tunnelling, sewerage, and heavy engineering work. The colour, which is that of the natural clay, is capital, and the demand for the goods is daily increasing.

"THE BELGIAN NEWS,"

(Extracted from "The Builder.")

VITRIFIED BRICKS.

The exhibits of some of our countrymen in the Brussels Hygienic Exhibition are obtaining golden opinions from the local papers. Here is what the *Belgian News* says of the Staffordshire Vitrified Blue Bricks, exhibited by Mr. Joseph Hamblet, West Bromwich:—

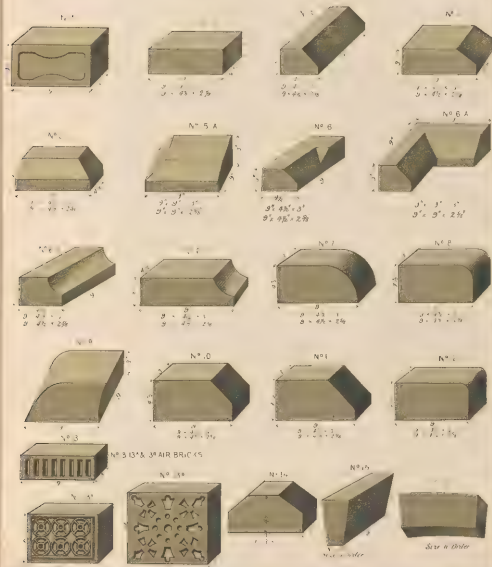
"Bricks again. But here we have quite another form of the ordinary oblong masses of clay in the blue bricks and copings sent by Joseph Hamblet, of West Bromwich (cf. v. 102). They are designated as vitrified, and certainly give the impression that instead of baked clay, molten iron must be the component of which the tiles, copings, clinkers, paving slabs, &c., here arranged are made. The close cohesion of their manufacture, which most evidently be carefully attended to, is seen in the metallic surface that the slabs present, and their durability and adamantine strength can be estimated, both by the touch and the clear ringing sound that the terra-metallic imperishable pavings give forth on being struck one against the other. This is an excellent and noticeable exhibit."

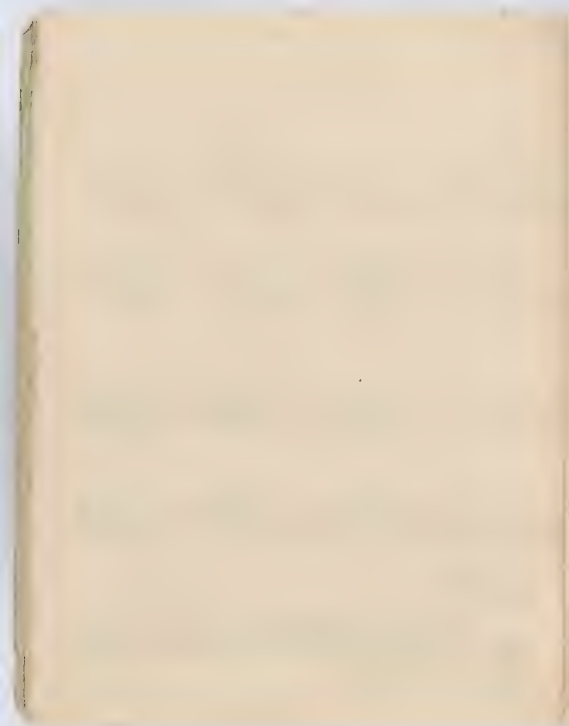
"THE BUILDERS' WEEKLY REPORTER."

STAFFORDSHIRE POTTERY PRODUCTIONS.

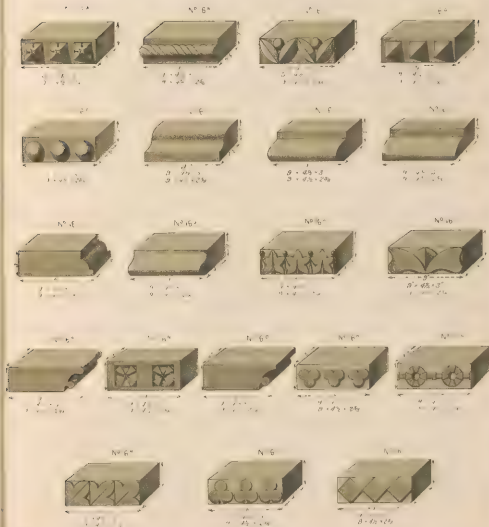
Mr. Joseph Hamblet, of Fiery Brick Works, West Bromwich, exhibits in the architectural and building department, a large and interesting collection of vitrified blue goods of a very varied description, consisting of both plain and ornamental bricks for building purposes, copings, pilasters, cornice-pieces, flooring bricks, stable pavements, garden tiles, ridge and roof tiles—roll, ornamental and plain—sanitary pipes, and every description of terra-metallic pavings. The primary merit of these goods is their remarkable strength and durability. They have the weight and consistency of metal itself, which renders them imperishable under circumstances which would cause other descriptions of term productions speedily to decay. They have, however, excellently good and smooth facings, and in these specimens to which ornament has been imparted the designs stand out in bold relief with good effects. Mr. Hamblet's exhibit cannot well be overlooked, as it includes about a hundred and fifty specimens, and we regard it as a most interesting one, calculated to show builders and the public to what a variety of purposes terra-metallic and vitrified blue goods are adapted for. They seem to be the finest by far of any in the Exhibition.

STAFFORDSHIRE VITRIFIED BLUE BUILDING BRICKS.

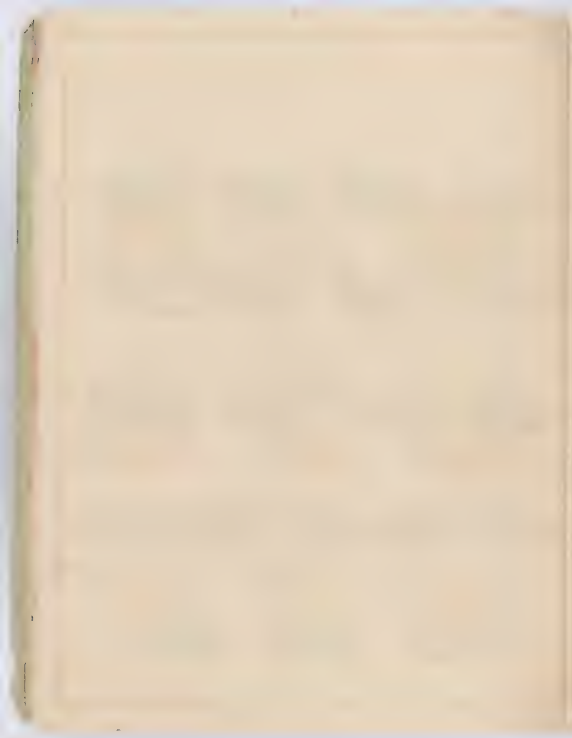




STAFFORDSHIRE ORNAMENTAL BUILDING BRICKS



ARCHITECTURAL DESIGNS MADE TO ORDER.

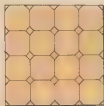
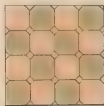


COMBINATIONS.

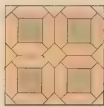
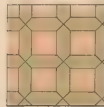
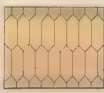
BLUE, RED & BUFF FLOORING TILES

N^o 17 & 8
8 inch squares

1 1/2 in.

N^o 17^AN^o 18^AN^o 19 & 20
8 inch squares

1 1/2 thick

N^o 19^AN^o 20^AN^o 20^BN^o 20^CN^o 20^D



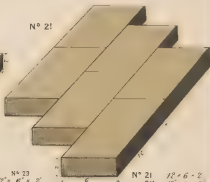
From the collections of Sydney Living Museums / Historic Houses Trust of NSW

STAFFORDSHIRE TERRA METALLIC PAVINGS

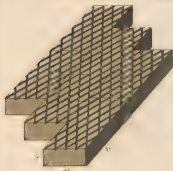
SLITABLE FOR

STABLES, FOOTPATHS, COACH HOUSES, COURT YARDS, CART HOUSES, CROSSINGS, PATHWAYS, &c. &c.
CORRIDORS, LAVATORIES & PASSAGES &c. &c.N° 21^a*As laid "herring bone"*

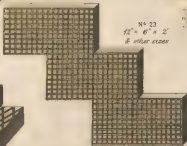
N° 21



N° 22



12" x 6" x 2"

and various other
sizes

N° 23

12" x 6" x 2"
& other sizes

N° 21

12" x 6" x 2"
21" x 6" x 2"
21" x 6" x 2"
21" x 6" x 2"
21" x 6" x 2"
21" x 6" x 2"
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21" x 6" x 2"
21" x 6" x 2"

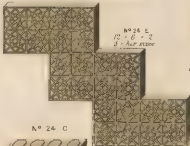
N° 24



10" x 5" x 2"

and various other
sizes

N° 26 E

12" x 6" x 2"
& other sizes

N° 24 B

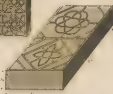
N° 24 C



10" x 5" x 2"

and various other
sizes

10" x 5" x 2"

and various other
sizes

12" x 6" x 2"

and various other
sizes

ARCHITECTURAL DESIGNS MADE TO ORDER.



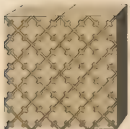
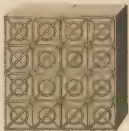
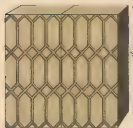
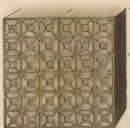
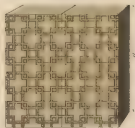
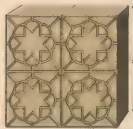
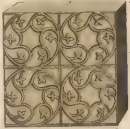
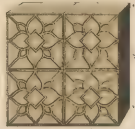
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STAFFORDSHIRE TERRA METALLIC PAVINGS

SUITABLE FOR

FOOTPATHS, COURT YARDS, PATHWAYS, &c.

(Continued)

N^o 24^aN^o 24^bN^o 24^cN^o 24^dN^o 24^eN^o 24^fN^o 24^gN^o 24^h

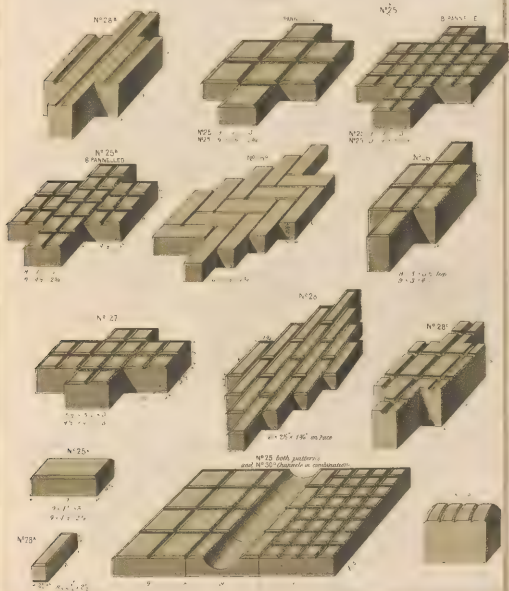


STAFFORDSHIRE TERRA METALLIC PAVINGS

6

SUITABLE FOR

STABLES, FOOTPATHS, COACH HOUSES, COURT YARDS, CART HOUSES, CROSSINGS, PATHWAYS, &c.

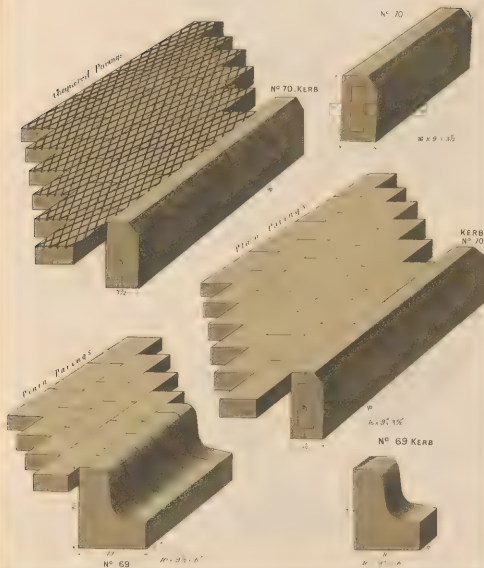




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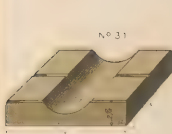
TERRA METALLIC PAVINGS

& N^{os} 69 & 70 KERBS IN COMBINATION,
FOR FOOTPATHS, &c.

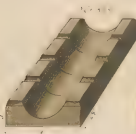


STAFFORDSHIRE VITRIFIED BLUE CHANNEL BRICKS

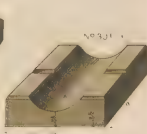
TO WORK WITH STABLE BRICKS, &c. &c.



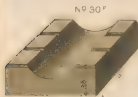
1 1/2" x 9" x 2 1/2" or 3"



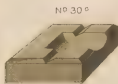
9" x 4" x 3"



1 1/2" x 9" x 2 1/2"



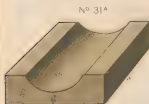
1 1/2" x 9" x 2 1/2"



Made to suit the use
of Channel road.



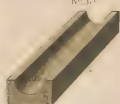
9" x 4" x 3"



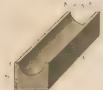
9" x 4" x 3"



9" x 12" x 6"



1 1/2" x 9" x 2 1/2"



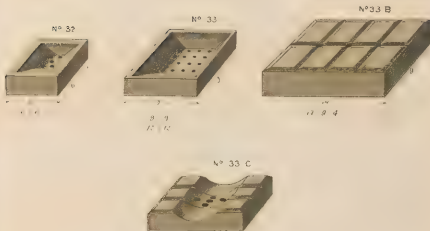
9" x 4" x 3"



Made to suit the use of
Channel road.

STAFFORDSHIRE
VITRIFIED BLUE GOODS.

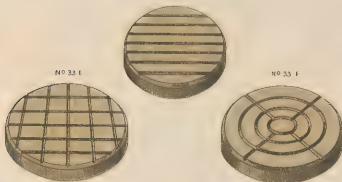
SINK BRICKS.



Made to suit the sun channels used.

JOSEPH HAMBLET'S FOOTPADS FOR GARDENS &C.
REGISTERED PATTERNS.

N° 33 D.



ARCHITECTURAL DESIGNS MADE TO ORDER.

TERRA METALLIC IMPERISHABLE COPINGS FOR WALLS.

N° 34



N° 35



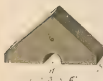
N° 36



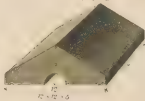
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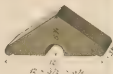
N° 37 A



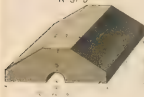
N° 37 B



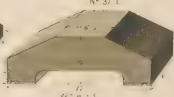
N° 37 C



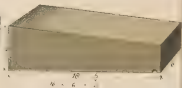
N° 37 D



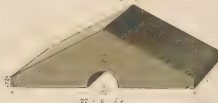
N° 37 E



N° 37 F



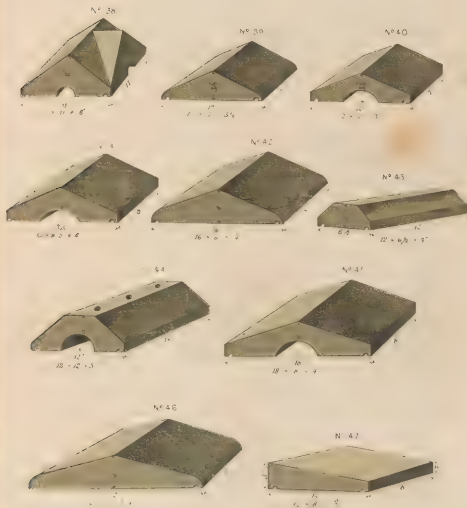
N° 37 G





TERRA METALLIC IMPERISHABLE COPINGS FOR WALLS.

(See page 10)



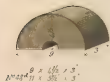
ARCHITECTURAL DESIGNS MADE TO ORDER.

TERRA METALLIC IMPERISHABLE COPINGS FOR WALLS.

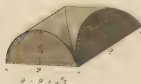
12

Continued

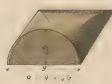
N^o 48



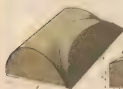
N^o 48^a



N^o 48^b



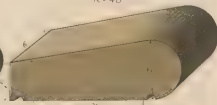
N^o 48^c



N^o 48^d



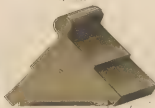
N^o 48



N^o 48^e



N^o 48^f



N^o 48^g



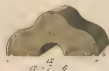
N^o 48^h



N^o 48ⁱ



N^o 48^j

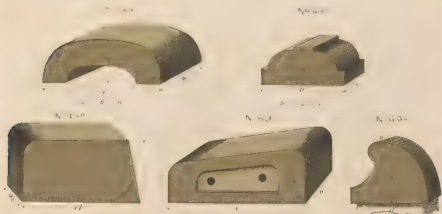




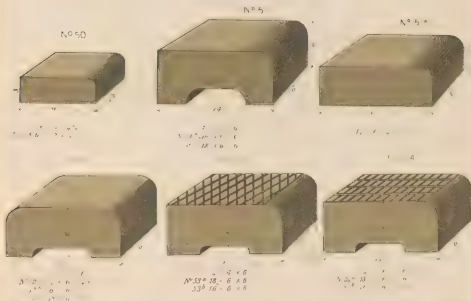
From the collections of Sydney Living Museums / Historic Houses Trust of NSW

TERRA METALLIC IMPERISHABLE COPINGS FOR WALLS AND PLATFORMS.

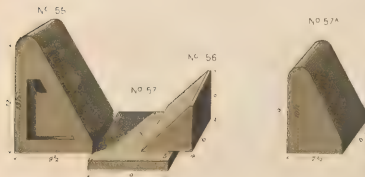
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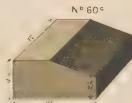
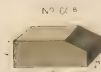
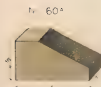
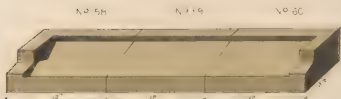
COPINGS FOR PLATFORMS



TERRA METALLIC STABLE MANGER BRICKS.

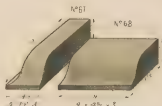
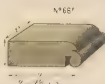
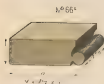
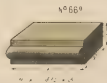
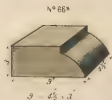


WINDOW SILL BRICKS.



ARCHITECTURAL DESIGNS MADE TO ORDER.

CORNICES & STRING COURSES

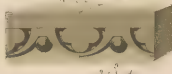
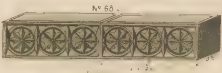
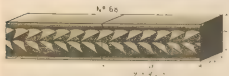
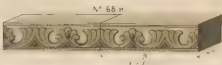
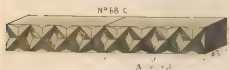
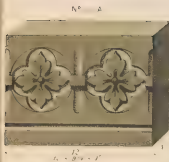


ARCHITECTURAL DESIGNS MADE TO ORDER.

STRING COURSES

16

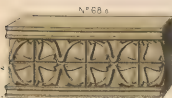
(Continued)



ARCHITECTURAL DESIGNS MADE TO ORDER.

STRING COURSES

(Continued)



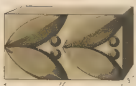
STRING COURSES

(Continued)

N° 68 v



N° 68 w



N° 68 x



N° 68 y



N° 68 z



N° 68 z 1



N° 68 z 2



N° 68 z 3



N° 68 z 4

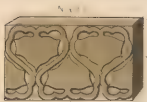


ARCHITECTURAL DESIGNS MADE TO ORDER.

STRING COURSES.

(Continued)

19



TERRA METALLIC MURAL TILES

FOR DECORATION AND GENERAL ENRICHMENTS,



N° 68A



N° 68B



N° 68C



N° 68D



N° 68E



N° 68F



N° 68G



N° 68H



N° 68I



N° 68J



N° 68K



N° 68L



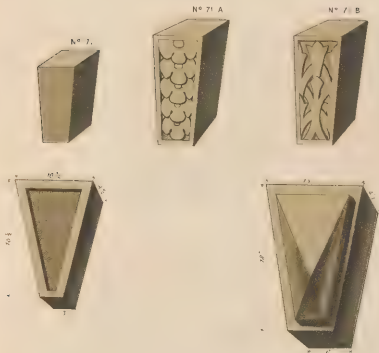
N° 68M



N° 68N

ARCHITECTURAL DESIGNS MADE TO ORDER.

KEY BRICKS FOR ARCHES.

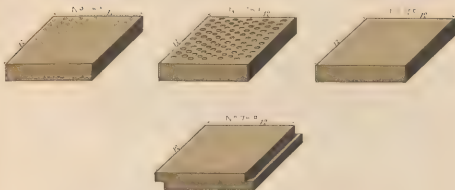


JAMB BRICKS.



ARCHITECTURAL DESIGNS MADE TO ORDER.

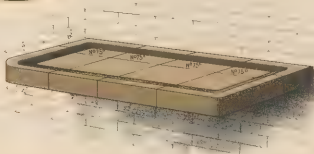
MALT KILN & FLUE TILES,
PATENT MACHINE MADE & PRESSED.



SAFETY BOILER FLOAT.
made any size or weight round or square



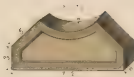
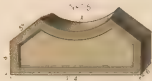
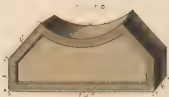
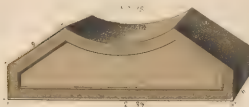
SINKS





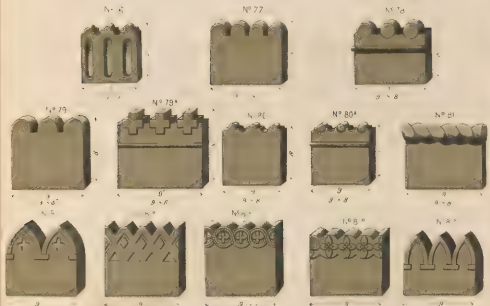
PATENT MACHINE MADE INVERT BLOCKS,
FOR ANY SIZE OR SHAPED SEWER.

Non Absorbent

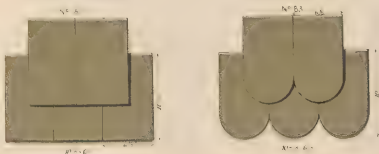




TERRA METALLIC GARDEN EDGING TILES.



PATENT MACHINE MADE & PRESSED ROOFING TILES.



THE
HISTORICAL
RECORD
OF THE
CITY OF SYDNEY
FROM 1788 TO 1888
IN
THE
COLLECTIONS OF THE
MUSEUM OF NEW SOUTH WALES
AND
THE
HISTORICAL SOCIETY OF NEW SOUTH WALES

PATENT MACHINE MADE AND PRESSED ROOFING TILES.

Continued.

NO 84



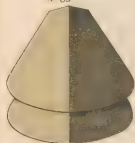
NO 85



NO 86

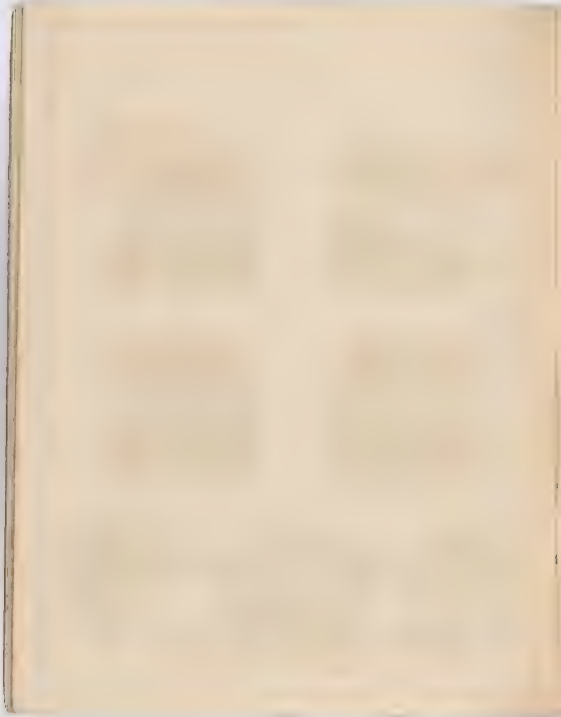


NO 87

HIPS
N° 89

NO 88

VALLEYS
N° 90



PATENT MACHINE MADE

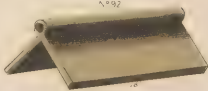
26

ORDINARY AND VENTILATING RIDGE TILES.

N° 9



N° 92



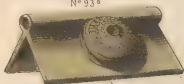
N° 93



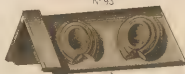
N° 93*



N° 93°



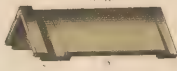
N° 93



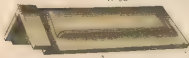
N° 93°



N° 93°



N° 93°



N° 93°



N° 93°



N° 93

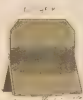
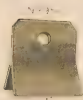
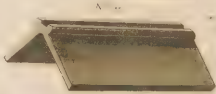
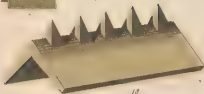
N° 93

PATENT MACHINE MADE RIDGE TILES.

(Continued)

N^o 97

27



ARCHITECTURAL DESIGNS MADE TO ORDER.

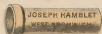
Sanitary Ware.

26

MADE IN SALT GLAZED STONEWARE OR
BLUE TERRA METALLIC MATERIAL.

SOCKET PIPES, in 2 ft. 2 ft. 6 in. and 3 ft. LENGTHS.

2 in. 3 in. 4 in. 6 in. 7 in.



8 in. 9 in. 12 in. 15 in. 18 in. & 24 in.

SINGLE JUNCTIONS.

DOUBLE JUNCTIONS.



Nº1.



Nº2.



Nº3.



Nº1.



Nº2.



Nº3.



Nº4.

BENDS.

SYPHONS.



Nº1.



Nº2.



Nº3.



Nº1.



Nº2.

SINK TRAPS.

CLOSET TRAPS.

TAPER PIPE.



Nº1.



Nº2.



Nº1.

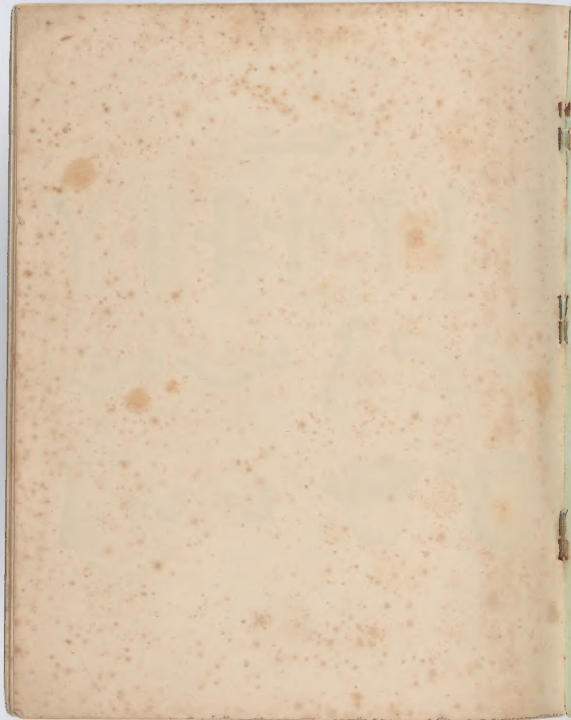


Nº2.



The Sanitary Ware made in the Blue Terra Metallic material is equal in strength & durability to the VERY BEST qualities of Glazed Stoneware & is superior to the ordinary kinds being made from the same material as the Best Staffordshire Blue Bricks & is Salt Glazed.

PRICES INCLUDING DELIVERY TO ANY RAILWAY STATION OR WHARF QUOTED ON APPLICATION.



From the collections of Sydney Living Museums / Historic Houses Trust of NSW

Through the widespread reputation which these Goods have gained, many makers have been induced to send to the London and other markets spurious imitations, which are only coloured by a chemical process, and will not bear any comparison for strength, durability, &c., with the genuine article.



From the collections of Sydney Living Museums / Historic Houses Trust of NSW